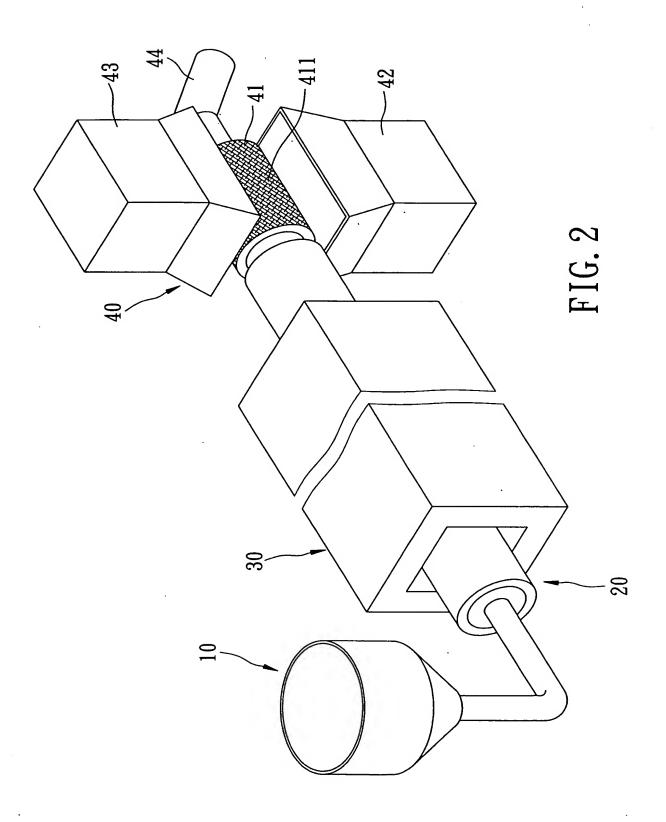
Mixing glass shards with carbon powders so as to permit adhesion of the carbon powders to the surface of each glass shard

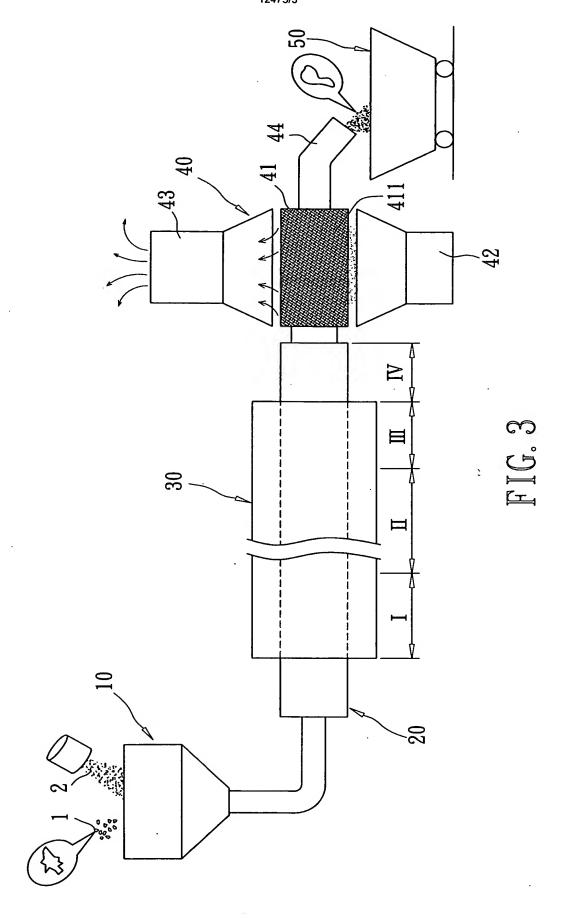
Heating the glass shards so as to melt the surface of each glass shard

Cooling the heated glass shards

Removing the carbon powders from the glass shards

FIG. 1





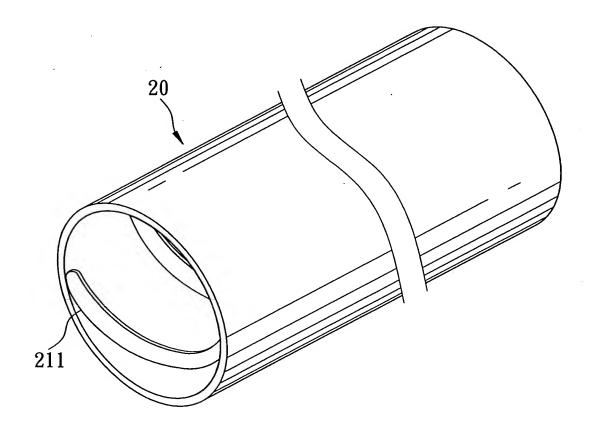
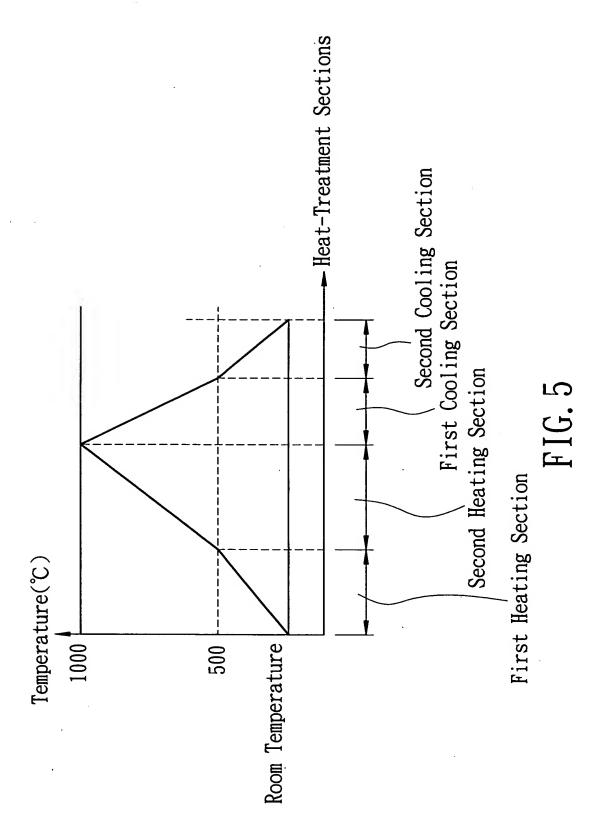


FIG. 4



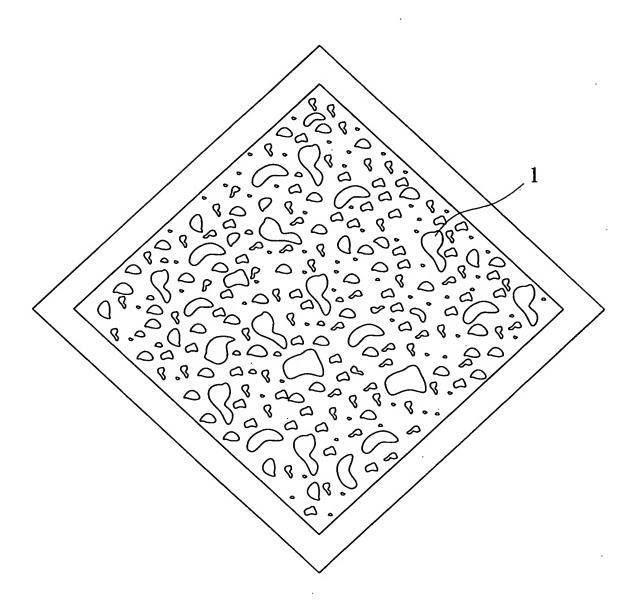


FIG. 6